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REPAIR MANUAL
GRADER
845DHP
865VHP/865AWD
885/885AWD
TIER 3

71114197 NA

Issued 01 July 08



REPAIR MANUAL

GRADER

845DHP

865VHP/865AWD

885/885AWD

TIER 3

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All data given in this publication is subject to production variations. Dimensions and weights are only approximate. Illustrations do not necessarily show products in standard condition. For exact information about any particular product, please consult your Dealer

This unit first became available 07-2008			
REVISION HISTORY			
Issue	Issue Date	Applicable Machines	Remarks
First Edition	01July 08	845DHP-865VHP-865AWD-885-885AWD Tier 3 Grader	71114197 NA

**845DHP
865VHP & 865VHP(AWD)
885 & 885(AWD)
GRADER
Repair Manual
71114197**

Table of Contents

Description	Section Number	Publication Form Number
General		
Tab 1		
Section Index - General		6-46520
Standard Torque Specifications	1001	6-46530
Fluids and Lubricants 845DHP, 865VHP, 865VHP/AWD, 885, 885AWD	1002	6-46540
Metric Conversion Chart	1003	6-46550
Service Tools	1005	6-46560
Loctite Product Chart		8-98902
 Engine		
Tab 2		
Section Index – Engines TIER 3		6-46441
For Engine Repair, See the Engine Service Manual	2000	6-46551
Charge Air Cooler	2001	6-46560
 Fuel System		
Tab 3		
Section Index - Fuel System	3001	6-46590
 Electrical		
Tab 4		
Section Index - Electrical		6-42221
Removal and Installation of Starter and Alternator	4001	6-42321
Electrical Diagram Only models w / o traction	4002	6-46621
Electrical Diagram Only AWD models	4003	6-42331
Battery	4004	6-42330
 Alternator 80 Ampere	 4008	 6-42361

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Steering

Tab 5

Section Index - Steering		6-46660
Front Wheel, Axle and Wheel Lean	5002	6-46681
Steering Control Valve(845DHP, 865VHP, 865VHP/AWD, 885, 885AWD)	5003	6-46691
Steering Priority Valve(845DHP,865VHP,865VHP/AWD, 885, 885AWD)	5004	6-46701

Power Train

Tab 6

Section Index - Power Train		6-46741
Transmission Specifications, Pressure Checks and Troubleshooting	6002	6-46751
((845DHP - 865VHP - 865VHP AWD - 885 - 885AWD) Transmission	6003	6-75350
(845DHP - 865VHP - 865VHP AWD - 885 - 885AWD) Front Drive Axle (865VHP/AWD and 885 AWD)	6007	6-46760
Transmission Gear Box (Wheel Reductor) for Front Drive Axle (865VHP/AWD and 885 AWD)	6008	6-46770
Front Axle (845DHP/ 865VHP/ 885)	6009	6-46780
Rear Axle GRAZIANO 845DHP(OPT){865VHP and 865VHP/AWD}	6010	6-46781
Rear Axle GRAZIANO (885 and 885 AWD)	6011	6-46790
Rear Axle GRAZIANO (845DHP)	6012	6-46791
Tandem for rear axle Graziano (845DHP, 865VHP, 865VHP/AWD, 885, 885AWD)	6013	6-46795
Tandem Flange Adjustments (845DHP, 865VHP, 865VHP/AWD, 885, 885AWD)	6014	6-46800

Brakes

Tab 7

Section Index – Brakes		6-46810
Hydraulic Brake Troubleshooting	7002	6-46831
Brake Pedal Valve System	7003	6-46841

Hydraulics

Tab 8

Section Index - Hydraulics		6-46813
Removal and Installation of Hydraulic Components	8001	6-46872
Wheel Drive Hydraulic Pump and Motor for Front Drive Axle (865VHP/ AWD and 885 AWD)	8003	6-46880
Hydraulic Schematics (865VHP and 885 AWD)	8004	6-46870

Mounted Equipment

Tab 9

Section Index - Mounted Equipment		6-96940
Air Conditioning Troubleshooting and system, check for systems with HFC 134A Refrigerant	9002	6-46950
Air Conditioner System Service	9003	6-46960
Removal and Installation of Air Conditioning Components for Systems with HFC 134A Refrigerant	9004	6-46971
Rear Ripper	9007	6-47011
Frame, Articulation Joint, Circle and Scarifier	9008	6-47001
Front Blade and Counterweight	9009	6-47021
ROPS Cab	9010	6-47031
Cab Glass Installation	9011	6-47041

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SECTION INDEX

GENERAL

Standard Torque Specifications	1001
Fluids and Lubricants	1002
Metric Conversion Chart	1003
Service Tools	1005
Loctite Product Chart	8-98902

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Section 1001

STANDARD TORQUE SPECIFICATIONS

FLUIDS AND LUBRICANTS


TABLE OF CONTENTS


TORQUE SPECIFICATIONS - DECIMAL HARDWARE	3
TORQUE SPECIFICATIONS - METRIC HARDWARE	4
TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS	5
TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS	6

NOTE: CASE reserves the right to make improvements in design or changes in specifications at any time without incurring any obligation to install them on units previously sold.

TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
1/4 inch	108 to 132	12 to 15
5/16 inch	204 to 252	23 to 28
3/8 inch	420 to 504	48 to 57
Size	Pound-Feet	Newton metres
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inch	800 to 880	1085 to 1193
1-1/4 inch	1120 to 1240	1519 to 1681
1-3/8 inch	1460 to 1680	1980 to 2278
1-1/2 inch	1940 to 2200	2631 to 2983


Grade 8 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
1/4 inch	144 to 180	16 to 20
5/16 inch	288 to 348	33 to 39
3/8 inch	540 to 648	61 to 73
Size	Pound-Feet	Newton metres
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inch	1280 to 1440	1736 to 1953
1-1/4 inch	1820 to 2000	2468 to 2712
1-3/8 inch	2380 to 2720	3227 to 3688
1-1/2 inch	3160 to 3560	4285 to 4827


NOTE: Use thick nuts with Grade 8 bolts.

TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

Grade 8.8 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
M4	24 to 36	3 to 4
M5	60 to 72	7 to 8
M6	96 to 108	11 to 12
M8	228 to 276	26 to 31
M10	456 to 540	52 to 61
Size	Pound-Feet	Newton metres
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

Grade 10.9 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
M4	36 to 48	4 to 5
M5	84 to 96	9 to 11
M6	132 to 156	15 to 18
M8	324 to 384	37 to 43
Size	Pound-Feet	Newton metres
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
37 Degree Flare Fitting			
1/4 inch 6.4 mm	7/16-20	72 to 144	8 to 16
5/16 inch 7.9 mm	1/2-20	96 to 192	11 to 22
3/8 inch 9.5 mm	9/16-18	120 to 300	14 to 34
1/2 inch 12.7 mm	3/4-16	180 to 504	20 to 57
5/8 inch 15.9 mm	7/8-14	300 to 696	34 to 79
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
3/4 inch 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch 38.1 mm	1-7/8-12	210 to 250	285 to 338

Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
Straight Threads with O-ring			
1/4 inch 6.4 mm	7/16-20	144 to 228	16 to 26
5/16 inch 7.9 mm	1/2-20	192 to 300	22 to 34
3/8 inch 9.5 mm	9/16-18	300 to 480	34 to 54
1/2 inch 12.7 mm	3/4-16	540 to 804	57 to 91
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
5/8 inch 15.9 mm	7/8-14	58 to 92	79 to 124
3/4 inch 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch 38.1 mm	1-7/8-12	250 to 400	339 to 542

Split Flange Mounting Bolts		
Size	Pound- Inches	Newton metres
5/16-18	180 to 240	20 to 27
3/8-16	240 to 300	27 to 34
7/16-14	420 to 540	47 to 61
Size	Pound- Feet	Newton metres
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	Thread Size	Pound-Inches	Newton metres
O-ring Face Seal End					O-ring Boss End Fitting or Lock Nut		
-4	1/4 inch 6.4 mm	9/16-18	120 to 144	14 to 16	7/16-20	204 to 240	23 to 27
-6	3/8 inch 9.5 mm	11/16-16	216 to 240	24 to 27	9/16-18	300 to 360	34 to 41
-8	1/2 inch 12.7 mm	13/16-16	384 to 480	43 to 54	3/4-16	540 to 600	61 to 68
					Thread Size	Pound-Inches	Newton metres
-10	5/8 inch 15.9 mm	1-14	552 to 672	62 to 76	7/8-14	60 to 65	81 to 88
Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	1-1/16-12	85 to 90	115 to 122
					1-3/16-12	95 to 100	129 to 136
-12	3/4 inch 19.0 mm	1-3/16-12	65 to 80	90 to 110	1-5/16-12	115 to 125	156 to 169
-14	7/8 inch 22.2 mm	1-3/16-12	65 to 80	90 to 110	1-5/8-12	150 to 160	203 to 217
-16	1.0 inch 25.4 mm	1-7/16-12	92 to 105	125 to 140	1-7/8-12	190 to 200	258 to 271
-20	1-1/4 inch 31.8 mm	1-11/16-12	125 to 140	170 to 190			
-24	1-1/2 inch 38.1 mm	2-12	150 to 180	200 to 254			

Section 1002

1002

FLUIDS AND LUBRICANTS

845 DHP
865 VHP
885
865 DHP(AWD)
885 (AWD)

TABLE OF CONTENTS

CAPACITIES AND LUBRICANTS	1002 - 3 to 7
ENGINE OIL RECOMMENDATIONS	1002 - 8
TRANSMISSION TEMPERATURE CHART	1002 - 9
DIESEL FUEL SYSTEM	1002 - 9
FUEL STORAGE	1002 - 9
SPECIFICATIONS FOR ACCEPTABLE No. 2 DIESEL FUEL	1002 - 9
MAINTENANCE SCHEDULE (845DHP, 865VHP and 885)	1002 - 10 to 11
MAINTENANCE SCHEDULE (865VHP/AWD and 885AWD Models)	1002 - 12 to 13

CAPACITIES AND LUBRICANTS 845DHP

COMPONENTS	CAPACITY Liters	CAPACITY US Gal.	SPECIFICATIONS
Fuel tank Total capacity	341.0	90.0	DIESEL Nº 2
Engine oil With filter change Without filter change	18.5 17.5	4.7 4.4	CASE Multi-Viscosity Engine Oil Or preferential SAE 15W-40 API CH-4
Engine Cooling System Total capacity	40.0	10.5	50% WATER + 50% AKCELA PREMIUM ANTI-FREEZE (1060077) MS 1710
Hydraulic System Total Capacity Hydraulic tank with filter	180.0 94.6	47.5 25.0	AKCELA HY-TRAN ULTRA (1040184) MAT 3505 (MS 1209)
Transmission Refill capacity (with filter change) Refill capacity (w/o filter change)	25.0 23.0	6.6 6.0	AKCELA HY-TRAN ULTRA (1040184) MAT 3505 (MS 1209)
Rear Axle (Graziano) Center compartment	40.0	10.5	AKCELA AXLEPOWER SAE 80W-90 API GL5 Limited Slip
Tandem and Brakes Refill capacity (each)	60.0	15.8	AKCELA TRANSAXLE FLUID SAE 20W-40
Circle Turn Gear Reducer Refill capacity	2.8	0.75	SAE 80W-90 135H EP API GL5 AKCELA GEAR 135H EP SAE 80W-90 (1050135)
Grease fittings, Rear Ripper Front Scarifier or Dozer Blade	--	--	CASE molydisulfide grease AKCELA MOLYGREASE (1070173)
Front Axle Wheel Hub and Bearings	--	--	CASE molydisulfide grease AKCELA MOLYGREASE (1070173)

CAPACITIES AND LUBRICANTS 865VHP

COMPONENTS	CAPACITY Liters	CAPACITY US Gal.	SPECIFICATIONS
Fuel tank Total capacity	341.0	90.0	DIESEL Nº 2
Engine oil With filter change Without filter change	18.5 17.5	4.7 4.4	CASE Multi-Viscosity Engine Oil or preferential SAE15W-40 API CH-4
Engine Cooling System Total capacity	40.0	10.5	50% WATER + 50% AKCELA PREMIUM ANTI-FREEZE (1060077) MS 1710
Hydraulic System Total Capacity Hydraulic tank with filter	180.0 94.6	47.5 25.0	AKCELA HY-TRAN ULTRA (1040184) MAT 3505 (MS 1209)
Transmission Refill capacity (with filter change) Refill capacity (w/o filter change)	25.0 23.0	6.6 6.0	AKCELA HY-TRAN ULTRA (1040184) MAT 3505 (MS 1209)
Rear Axle (Graziano) Center compartment	44.0	11.6	AKCELA AXLEPOWER SAE 80W-90 API GL5 Limited Slip
Tandem and Brakes Refill capacity (each)	60.0	15.8	AKCELA TRANSAXLE FLUID SAE 20W-40
Circle Turn Gear Reducer Refill capacity	2.8	0.75	SAE 80W-90 135H EP API GL5 AKCELA GEAR 135H EP SAE 80W-90 (1050135)
Grease fittings, Rear Ripper Front Scarifier or Dozer Blade	--	--	CASE molydisulfide grease AKCELA MOLYGREASE (1070173)
Front Axle Wheel Hub and Bearings	--	--	CASE molydisulfide grease AKCELA MOLYGREASE (1070173)

CAPACITIES AND LUBRICANTS
885

COMPONENTS	CAPACITY Liters	CAPACITY US Gal.	SPECIFICATIONS
Fuel tank Total capacity	341.0	90.0	DIESEL Nº 2
Engine oil With filter change Without filter change	18.5 17.5	4.7 4.4	CASE Multi-Viscosity Engine Oil or preferential SAE15W-40 API CH-4
Engine Cooling System Total capacity	40.0	10.5	50% WATER + 50% AKCELA PREMIUM ANTI-FREEZE (1060077) MS 1710
Hydraulic System Total Capacity Hydraulic tank with filter	180.0 94.6	47.5 25.0	AKCELA HY-TRAN ULTRA (1040184) MAT 3505 (MS 1209)
Transmission Refill capacity (with filter change) Refill capacity (w/o filter change)	28.5 26.0	7.5 6.9	AKCELA HY-TRAN ULTRA (1040184) MAT 3505 (MS 1209)
Rear Axle (Graziano) Center compartment	44.0	11.6	AKCELA AXLEPOWER SAE 80W-90 API GL5 Limited Slip
Tandem and Brakes Refill capacity (each)	60.0	15.8	AKCELA TRANSAXLE FLUID SAE 20W-40
Circle Turn Gear Reducer Refill capacity	2.8	0.75	SAE 80W-90 135H EP API GL5 AKCELA GEAR 135H EP SAE 80W-90 (1050135)
Grease fittings, Rear Ripper Front Scarifier or Dozer Blade	--	--	CASE molydisulfide grease AKCELA MOLYGREASE (1070173)
Front Axle Wheel Hub and Bearings	--	--	ASE molydisulfide grease AKCELA MOLYGREASE (1070173)

CAPACITIES AND LUBRICANTS 865(AWD)

COMPONENTS	CAPACITY Liters	CAPACITY US Gal.	SPECIFICATIONS
Fuel tank Total capacity	341.0	90.0	DIESEL N° 2
Engine oil With filter change Without filter change	18.5 17.5	4.7 4.4	CASE Multi-Viscosity Engine Oil Or preferential SAE15W-40 API CH-4
Engine Cooling System Total capacity	40.0	10.5	50% WATER + 50% AKCELA PREMIUM ANTI-FREEZE (1060077) MS 1710
Hydraulic System Total Capacity Hydraulic tank with filter	200.0 94.6	53.0 25.0	AKCELA AW HYDRAULIC FLUID 68 HV (MS 1216)
Transmission Refill capacity (with filter change) Refill capacity (w/o filter change)	25.0 23.0	6.6 6.0	AKCELA HY-TRAN ULTRA (1040184) MAT 3505 (MS 1209)
Rear Axle (Graziano) Center compartment	44.0	11.6	AKCELA AXLEPOWER SAE 80W-90 API GL5 Limited Slip
Tandem and Brakes Refill capacity (each)	60.0	15.8	AKCELA TRANSAXLE FLUID SAE 20W-40
Front Axle (AWD) Reducer	4.1	1.0	AKCELA AXLEPOWER SAE 80W-90 API GL5 Limited Slip
Circle Turn Gear Reducer Refill capacity	2.8	0.75	SAE 80W-90 135H EP API GL5 AKCELA GEAR 135H EP SAE 80W-90 (1050135)
Grease fittings, Rear Ripper Front Scarifier or Dozer Blade	--	--	CASE molydisulfide grease AKCELA MOLYGREASE (1070173)